

15000 Series Ø 15 mm (.59-in) Can-Stack Stepper Motor Linear Actuators

Delivering force of up to 8 lbs (35N) without compromising long life or cost. Lightweight models can also be microstepped for even finer resolution. Bi-directional travel motor.

The world's smallest commercial linear stepper motor

Multiple versions available

- Captive
- External Linear
- External Linear with ZBMR Nut



Specifications

Ø 15 mm (.59-in) Motor						
Part No.	Captive	LC1574 †				
Fait No.	External Linear	LE1574 — — †				
Wiring	Bipolar					
Step angle	18°					
Winding Voltage	4 VDC 5 VDC 12 VDC					
Current (RMS)/phase	0.2 A 0.16 A 0.07					
Resistance/phase	20 Ω	31 Ω	180 Ω			
Inductance/phase	5.6 mH 8.7 mH 48.8 mH					
Power Consumption	1.6 W					
Rotor Inertia	0.09 gcm ²					
Insulation Class	Class B (Class F available)					
Weight	LC15 0.49 oz (14 g) LE15 0.39 oz (11 g)					
Insulation Resistance	20 ΜΩ					
Stroke	0.5-in. (12.7 mm)					

[†]Part numbering information below.

Linear Travel / Step		Order Code I.D.	
inches	mm	Code I.D.	
.00079*	.02	W	
.00098*	.025	AQ	
.00197*	.05	ВН	
.00394*	.10	DC	

^{*}Values truncated

Available Standard Connectors for Series 15000					
Connector	PIN				
Connector	1	2	3	4	
JST PHR-4	Red	White	Green	Black	
Molex 51021-0400	Black	Green	White	Red	

Available Flying Leads	
Length	Order Code I.D. Suffix (add to end on I.D.)
12 inches (304.8 mm)	-999

Special drive considerations may be necessary when leaving shaft fully extended or fully retracted. Standard motors are Class B rated for maximum temperature of 130° C (266° F).

Identifying the Can-Stack Number Codes when Ordering

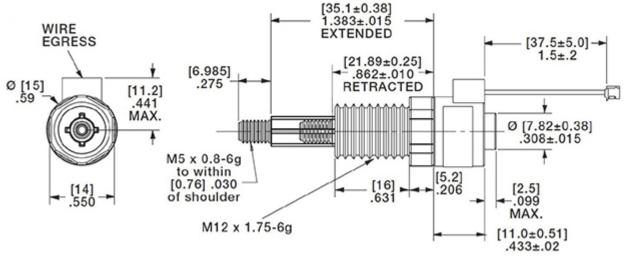
LC	15	7	4	W	04	999
Prefix	Series Number	Style	Coils	Code ID Resolution	Voltage	Suffix
LC = Captive	Designation	7 = 18°	4 = Bipolar	Travel/Step	04 = 4 VDC	Stroke
LE = External	15 = 15000	Captive	(4 wire)	W = .00079-in (.02)	05 = 5 VDC	Example: $-999 = 12$ -in leads
Linear	(Series numbers			AQ = .00098-in (.025)	12 = 12 VDC	-XXX = Proprietary suffix assigned
	represent approximate			BH = .00197-in (.05)		to a specific customer application.
	diameters of motor body)			DC = .00394-in (.10)	Custom V available	The identifier can apply to either a standard or custom part.

NOTE: Dashes must be included in Part Number (-) as shown above. For assistance call our Engineering Team at 203 756 7441.

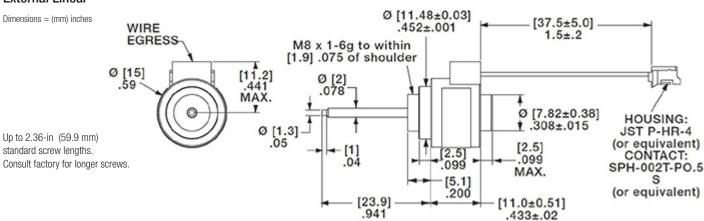
AMETEK®
ADVANCED MOTION SOLUTIONS

Captive Lead Screw

Dimensions = (mm) inches



External Linear



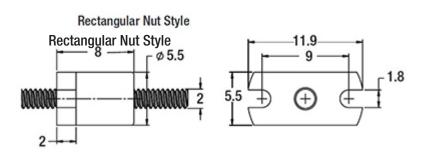
MICRO Series

Dimensions = (mm) inches

Standard nut styles. Consult the factory for custom solutions.

MICRO Series Nut Styles					
Part No.	REW NIIT STVIE		Drag Torque oz-in (NM)		
BFWB	Barrel Mount	10 (4.5)	Eroo Whooling		
BFWR	Rectangular Flange	10 (4.5)	Free Wheeling		

Barrel Nut Style

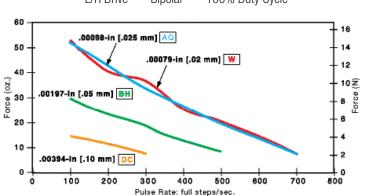


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15000 Series • Can-Stack Stepper Motor Linear Actuators

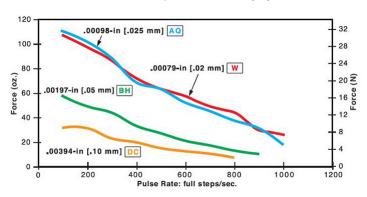
FORCE vs. PULSE RATE

- L/R Drive - Bipolar - 100% Duty Cycle



FORCE vs. PULSE RATE

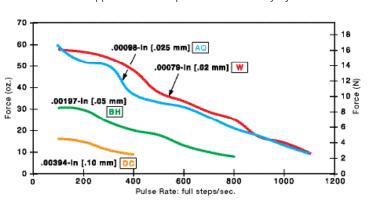
- L/R Drive - Bipolar - 25% Duty Cycle



Obtained by a special winding or by running a standard motor at double the rated current.

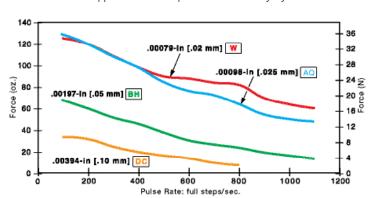
FORCE vs. PULSE RATE

Chopper Drive — Bipolar — 100% Duty Cycle



FORCE vs. PULSE RATE

Chopper Drive — Bipolar — 25% Duty Cycle

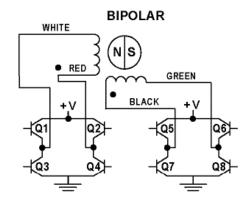


NOTE: All chopper drive curves were created with a 5 volt motor and a 40 volt power supply.

Ramping can increase the performance of a motor either by increasing the top speed or getting a heavier load accelerated up to speed faster. Also, deceleration can be used to stop the motor without overshoot.

15000 Series • Can-Stack Stepper Motor Linear Actuators Wiring & Stepping Sequence

Can-Stacks: Wiring



Can-Stacks: Stepping Sequence

	Bipolar	Q2-Q3	Q1-Q4	Q6-Q7	Q5-Q8	
EXT	Step					
EXTEND CW	1	ON	OFF	ON	OFF	 ≱
CW	2	OFF	ON	ON	OFF	CCW
	3	OFF	ON	OFF	ON	TRACT
\downarrow	4	ON	OFF	OFF	ON	RETF
	1	ON	OFF	ON	OFF	

Note: Half stepping is accomplished by inserting an off state between transitioning phases.